

Steel Grade: AISI 321H | ASTM — | UNS S32109 | Type: Austenitic

**CHEMICAL COMPOSITION**

C(%)	Si(%)	Mn(%)	P(%) ≤	S(%) ≤	Cr(%)	Ni(%)	Mo(%)	Other(%)
0.04~0.10	≤1.00	≤2.00	0.04	≤0.030	17.0~20.0	9.00~12.0	—	Ti4 × C ≤0.60

**MECHANICAL PROPERTIES AND HARDNESS**

Variety <sup>②</sup>	Condition <sup>③</sup>	Tensile Strength   $\sigma_b$ /MPa	Yield Strength   $\sigma_{0.2}$ /MPa	Extensibility   $\delta$ (%)	Reduction of Area   $\psi$ (%)	Hardness HRB	Standard ASTM
B,F	HF+A	515	205	40	50	—	A276,A473
B <sup>④</sup>	CF+A	620	310	30	40	—	A276

Remark:

②, B—Bar; F—forging; P—Thick plate; Sh—Sheet; St—Strip; Pi,T—Pipe steel; S-Pi,T—Seamless Pipe steel; W-T—Welded Pipe; Sp—Shape; W—wire.

③, A—Annealing; HF—Hot Forging; CF—Cold Drawing.

④, The thickness or diameter is more than 13mm.

⑤, The thickness or diameter is more than 13mm.

⑥, The diameter is more than 4mm.

⑦, When the diameter of wire is under 3.96mm, the  $\delta$  is 25%, and  $\psi$  is 40%.

⑧, The cross section of forging is above 127mm, then the  $\sigma_b$  is 485Pa.

From: Jiangyou Hacer Technology Co., Limited  
 Factory Add: Jiangzhang Road, Jiangyou City, SC, China  
 Website: <https://www.jhacer.com/>  
 Email: [sales@jhacer.com](mailto:sales@jhacer.com)  
 Phone: +86-(0)816-3260757  
 Call: +86-13658128897(WhatsApp)